

## CLAIMS

1. A cleaning article comprising a brush portion including:  
a plurality of strips; and at least one layer of a fiber bundle.
2. The cleaning article as set forth in Claim 1,  
wherein at least one sheet having said plurality of  
strips formed therein and said fiber bundle layer are stacked  
on and partially joined to a base material.
3. The cleaning article as set forth in Claim 2,  
wherein said base material is a sheet formed with strips.
4. The cleaning article as set forth in Claim 2,  
wherein said sheet appears on the outermost face of the  
cleaning article on its cleaning side.
5. The cleaning article as set forth in Claim 2,  
wherein said fiber bundle layer appears on the outermost  
face of the cleaning article on its cleaning side.
6. The cleaning article as set forth in Claim 2,  
wherein fibers of said fiber bundle layer are fixed to  
one another over a predetermined length from a portion where  
said fiber bundle layer is joined to said base material.

7. The cleaning article as set forth in Claim 2,  
wherein another fiber bundle layer is provided such that one fiber bundle layer closer to said base material has a basis weight larger than that of the other fiber bundle layer closer to the outermost face of the cleaning article on its cleaning side.
8. The cleaning article as set forth in Claim 2,  
wherein said base material is provided on its outer face opposed to said cleaning face with a holding sheet.
9. The cleaning article as set forth in Claim 8,  
wherein between the outer face of said base material and said holding sheet, there is formed a holding space into which a hand of a user or a holder is enabled to be inserted.
10. The cleaning article as set forth in Claim 9,  
wherein said fiber bundle layer is joined to said base material at two sides of said holding space extending in a direction along which the hand or holder is permitted to be inserted.
11. A cleaning article comprising: at least two sheets, at least one of which has a plurality of strips; and at least two layers of a fiber bundle,

wherein said two sheets are overlaid and joined to each other at two joining portions, which define a holding space between the confronting faces of said two sheets, and said two fiber bundle layers are disposed on the cleaning faces, respectively, of said two sheets, and are joined thereto at said two joining portions.

12. The cleaning article as set forth in Claim 11,  
wherein said strips and said fiber bundle layers form a brush portion.

13. The cleaning article as set forth in Claim 11,  
wherein some of fibers of the fiber bundle layer are not extended continuously between said two joining portions so as to form fiber brush portions, each extending from one of said two joining portions and having a free end.

14. The cleaning article as set forth in Claim 11,  
wherein said two sheets and said fiber bundle layers are further joined to one another midway between said two joining portions to divide said holding space into two parallel holding spaces, and

wherein the fiber extending direction in said fiber bundle layers traverses said two holding spaces.

15. The cleaning article as set forth in Claim 1 or 11,  
wherein said fiber bundle layer is partially joined to  
adjacent strips, at midway positions of said adjacent strips.
16. The cleaning article as set forth in Claim 1 or 11,  
wherein a sheet for forming said strips is formed of  
either a nonwoven fabric comprising thermoplastic fibers or  
a thermoplastic resin film.
17. The cleaning article as set forth in Claim 16,  
wherein said fiber bundle comprises heat-fusible  
thermoplastic fibers.